

Form No. 308

FLEXCOURT® BASE INSTALLATION

Base Installation Instructions

STEP 1: MARK COURT LAYOUT

CAUTION:

Check for power lines or other obstacles like sprinkler lines or septic tanks BEFORE you dig.

STEP 2: REMOVE SOD & DIRT

Using a sod stripper or tiller, remove at least 8" sod and dirt.

Go at least 18" beyond the planned court layout to allow for tapering after base is completed.

RECOMMENDED: Save enough sod for the 18" area after backfill is completed unless you plan for landscaping beds.

STEP 3: COMPACT GROUND

Using either plate compactor or roller, compact the entire surface.

Base material installed on an unstable sub-base may develop soft wet spots or potholes, or break up and begin mixing with the cushion layer.

STEP 4: SET FORMS

RECOMMENDED:

Use a laser transit for best height result.

Use 2" x 6" treated lumber or aluminum forms.

DRAINAGE, DRAINAGE, DRAINAGE.

Set forms at minimum 1/2" per 10' slope (1" per 10' is typical). ALWAYS slope away from house.

Make sure ground is dry. Compact the ground again.

STEP 5: ADD GEOTEXTILE

Use material type Mirafi 570 or equivalent.

Stake down geotextile every 4'-6' using 8" sod stakes or equivalent.

STEP 6: CREATE BASE

1. Add 3"-4"crushed stone for an initial base.

Use minus 1.5" crusher run. The material for your base is called screenings. Use limestone or bluestone (granite) as a second choice for best foundation. Both contain a substantial amount of calcium; when the stone dust is watered and compacted, calcium causes individual stone particles to adhere into a solid layer.

STEP 6: CREATE BASE (continued)

RECOMMENDED:

A 5"-6" layer for courts over 4,000 square feet and allow to settle to 3"-4" base after primary compaction and watering has been applied.

- 2. Add geogrid material
- 3. Use Mirafi Basexgrid 11 or equivalent.
- 4. Use sod stakes if necessary to hold down geogrid.
- 5. Add another 2"-3" layer of finer stone dust screenings.
- 6. Use minus 1" crusher run.
- 7. Compact and water down.
- 8. Add another 1"-2" layer of fine stone dust screenings
 - Use minus 1/4" crusher run.
 - Fill to the top of the forms.
- 9. Water down and compact.

STEP 7: BASE CURING

Once the base is down, it must set up properly (cure and harden) This may take up to a few days, and in wet weather, up to a few weeks. That's where the patience comes in.

OPTIONAL: POLYLINER

Add a PolyLiner for added support against FlexCourt Tile sinking into base.

Use a 1mm-2mm, High Density #45 PolyLiner, or if slope of stone dust base is less than recommended, use a 1mm perforation VCP Screen for proper drainage, 50/50 Polypropylene/Vinyl, 90 Mesh supplied by FlexCourt International.

Use landscape or railroad tiles around court to fasten the PolyLiner.

STEP 8: FINISHING

- 1. Backfill around forms.
- 2. Install Flexcourt tile surface.

(See following diagram for additional assistance)

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